SAFETY DATA SHEET
(according to (EC) 1907/2006)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
   Citroflex® 4
   Synonyms: 1,2,3-Propanetricarboxylic acid, 2-hydroxy-, tributyl ester, TBC

1.2. Relevant identified uses of the substance or mixture and uses advised against
   Not provided.

1.3. Details of the supplier of the safety data sheet
   Vertellus LLC
   201 North Illinois Street, Suite 1800,
   Indianapolis, IN  46204
   336-292-1781
   e-mail Address:  msds@vertellus.com

1.4. Emergency telephone number
   Vertellus: 1-336-292-1781
   CHEMTREC (USA):   1-800-424-9300 (collect calls accepted); (Int'l):  1-703-527-3887 (collect calls accepted; 011 prefix not needed)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
   (According to Regulation (EC) No 1272/2008)
   Not classified as hazardous under this directive.

   (According to Directive 67/548/EEC)
   Symbol: Not classified as hazardous under this directive.
   Risk Phrases: Not classified as hazardous under this directive.
   Safety Phrases: Not classified as hazardous under this directive.

2.2. Label elements

   Signal Word: Not required.

   Hazard Precautions:
SAFETY DATA SHEET

Not classified as hazardous under this directive.

Prevention Precautionary Statements:
Note: These precautionary statements are not prescribed by directive 1272/2008 as this product is not classified as hazardous under this directive. Wash hands thoroughly after handling with soap and water. Wear protective gloves, protective clothing, eye protection and face protection. If swallowed, in eyes, on skin or inhaled call a poison center or doctor/physician if you feel unwell. If inhaled, remove victim to fresh air and keep at rest in a comfortable position for breathing. Take off contaminated clothing before reuse. Store in a well-ventilated place. Keep container tightly closed.

First Aid Precautionary Statements:
Not required.

Storage Precautionary Statements:
Not required.

Disposal Precautionary Statements:
Not required.

2.3. Other hazards

Signs and Symptoms of Potential Overexposure: May be harmful if ingested in sufficient quantities. High gas, vapor, or mist concentrations may be harmful if inhaled. Contact with eyes may cause slight irritation. Contact with skin may cause slight irritation.

Primary Route(s) of Exposure: Skin contact and absorption, eye contact, ingestion, inhalation.

Medical Conditions Aggravated by Exposure: No data found

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS Number</th>
<th>Concentration (%)</th>
<th>EINECS / ELINCS</th>
<th>CLP Inventory/Annex VI</th>
<th>EU DSD Classification (67/548/EEC)</th>
<th>EU CLP Classification (1272/2008)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tri-n-Butyl Citrate</td>
<td>77-94-1</td>
<td>100</td>
<td>201-071-2</td>
<td>Not listed.</td>
<td>N/A Not applicable</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>

NOTE: See Section 8 of this MSDS for exposure limit data for these ingredients. See Section 15 of this MSDS for trade secret information (where applicable). See Section 16 of this MSDS for the full text of the R-phrases above.

SECTION 4: First aid measures

4.1. Description of first aid measures

Skin Contact: Wash thoroughly after skin contact.

Eye Contact: Immediately flush the eyes with plenty of water for at least 15 minutes. Call a physician.
SAFETY DATA SHEET

Inhalation: Remove from exposure. If not breathing, give artificial respiration and call a physician.
Ingestion: If swallowed, do not induce vomiting. Get prompt medical attention.

4.2. Most important symptoms and effects, both acute and delayed
   Acute: May be harmful if ingested in sufficient quantities. High gas, vapor, or mist concentrations may be harmful if inhaled. Contact with eyes may cause slight irritation. Contact with skin may cause slight irritation.
   Delayed Effects: None known.

4.3. Indication of any immediate medical attention and special treatment needed
   Thermal Exposure: Not applicable.
   Note to Physician: No specific indications. Treatment should be based on the judgment of the physician in response to the reactions of the patient.

SECTION 5: Firefighting measures

5.1. Extinguishing media
   Appropriate Extinguishing Media: Foam Dry chemical Carbon dioxide Water spray

5.2. Special hazards arising from the substance or mixture
   Hazardous Products of Combustion: As with other organic materials, combustion will produce carbon monoxide and carbon dioxide.
   Potential for Dust Explosion: not available
   Special Flammability Hazards: Not applicable.

5.3. Advice for firefighters
   Basic Fire Fighting Guidance: Wear self-contained breathing apparatus and protective clothing. Normal firefighting procedures may be used.
   Flammability Classification (OSHA): Combustible Liquid - Class III B

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
   Evacuation Procedures: Isolate the hazard area and deny entry to unnecessary and unprotected personnel.
   Special Instructions: Remove all contaminated clothing to prevent further absorption. Decontaminate affected personnel using the first aid procedures in Section 4. Leather shoes that have been saturated must be discarded.
SAFETY DATA SHEET

6.2. Environmental precautions
Prevent releases to soils, drains, sewers, and waterways.

6.3. Methods and material for containment and cleaning up
Containment Techniques and Clean-up Procedures:
Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Remove all ignition sources. Ventilate the area of spill or leak. Wear protective equipment during clean-up. For small spills, use suitable absorbent material and collect for later disposal. For large spills, the area may require diking to contain the spill. Material can then be collected (e.g., suction) for later disposal. After collection of material, flush area with water. Dispose of the material in accordance with standard practice for disposal of potentially hazardous materials as required by applicable federal, state or local laws.

6.4. Reference to other sections
Refer to section 8 for information on selecting personal protective equipment. Refer to section 13 for information on spilled product, absorbent and clean up material disposal instructions.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for Unique Hazards: Not applicable.
Practices to Minimize Risk: Wear appropriate protective equipment when performing maintenance on contaminated equipment. Wash hands thoroughly before eating or smoking after handling this material.
Special Handling Equipment: Not applicable.

7.2. Conditions for safe storage, including any incompatibilities
Storage Precautions & Recommendations: This product should be stored at ambient temperature in a dry, well-ventilated location. Keep container closed when not in use.
Dangerous Incompatibility Reactions: Oxidizing materials
Incompatibilities with Materials of Construction: none known

7.3. Specific end use(s)
If a chemical safety assessment has been completed an exposure scenario is attached as an annex to this Safety Data Sheet. Refer to this annex for the specific exposure scenario control parameters for uses identified in subsection 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
Exposure Limits (United States): OSHA PEL: Not established ACGIH TLV: Not established

8.2. Exposure controls
Also see the annex to this SDS (if applicable) for specific exposure scenario controls.
Personal Protective Equipment: Impervious gloves, boots, and clothing, chemical goggles or face shield where necessary, and a NIOSH approved chemical cartridge respirator or supplied air breathing apparatus.
SAFETY DATA SHEET


Ventilation: All operations should be conducted in well-ventilated conditions. Local exhaust ventilation should be provided.

Other Engineering Controls: All appropriate engineering controls should be used to minimize exposure potential. Use exhaust ventilation to keep airborne concentrations below exposure limits.

Thermal Hazards: Not applicable.

Additive or Synergistic Effects: None known.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Molecular Formula</td>
<td>C18H32O7</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>360.40</td>
</tr>
<tr>
<td>Vapor Pressure (ambient temperature)</td>
<td>1.00 mm Hg @ 170°C</td>
</tr>
<tr>
<td>Specific Gravity or Density</td>
<td>1.042</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>325 °C 617 °F</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>&lt; 0.1%</td>
</tr>
<tr>
<td>pH</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available.</td>
</tr>
<tr>
<td>Flash Point and Method</td>
<td>365°F (185°C) COC</td>
</tr>
</tbody>
</table>

9.2. Other information

Not applicable.

SECTION 10: Stability and reactivity

10.1. Reactivity

Not classified as dangerously reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

Will not occur.

10.4. Conditions to avoid

Avoid contact with strong oxidizers.

10.5. Incompatible materials

Oxidizing materials

10.6. Hazardous decomposition products

As with other organic materials, combustion will produce carbon monoxide and carbon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
# SAFETY DATA SHEET

**Acute Oral LD₅₀:**
- Oral LD₅₀ (rat) > 30 mL/kg
- Oral LD₅₀ (cat) > 50 mL/kg

**Acute Dermal LD₅₀:**
- No data available.

**Acute Inhalation LC₅₀:**
- No data available.

**Other Toxicity Data:**
- Intraperitoneal LD₅₀ (mouse) = 2900 mg/kg

**Skin Irritation:**
- May cause slight irritation.

**Skin Sensitization:**
- No data available.

**Eye Irritation:**
- May cause slight irritation.

**Target Organs:**
- TDLo (intraperitoneal, mouse) = 8120 mg/kg/14D-I

**Carcinogenicity:**
- This material is not listed by IARC, NTP or OSHA as a carcinogen. No test data is available that indicates this material is a carcinogen.

**Teratogenicity:**
- No data available.

**Reproduction:**
- No data available.

**Neurotoxicity:**
- No data available.

**Mutagenicity:**
- No data available.

## SECTION 12: Ecological information

12.1. **Toxicity**
- No data available.

12.2. **Persistence and degradability**
- No data

12.3. **Bioaccumulative potential**
- No data

12.4. **Mobility in soil**
- No data

12.5. **Results of PBT and vPvB assessment**
- No data available.

12.6. **Other adverse effects**
- No data available.

**German Water Hazard Classification:**
- ID Number 2213, hazard class 1 - low hazard to waters

**Component Name:**
- Tributylcitrat

## SECTION 13: Disposal considerations

13.1. **Waste treatment methods**
- **US EPA Waste Number:**
  - Non-Hazardous

- **Waste Disposal:**
  - Dispose of this material in accordance with standard practice for disposal of potentially hazardous materials as required by applicable international, national, regional, state or local laws. Do NOT dump into any sewers, on the ground, or into any body of water. For disposal within the EC, the appropriate code according to the European Waste Catalogue (EWC) should be used. Note that disposal regulations may also apply to empty containers and equipment rinsates.
SAFETY DATA SHEET

SECTION 14: Transport information

14.1. UN number
Not applicable
14.2. UN proper shipping name
Chemicals, n.o.s. (Tri-n-Butyl Citrate)
14.3. Transport hazard class(es)
Not applicable
14.4. Packing group
Not applicable
14.5. Environmental hazards
Not applicable
14.6. Special precautions for user
No data available.
NA Emergency Guidebook Numbers: Not applicable
IMDG EMS: Not applicable
14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
OSHA Hazards: Health: Not applicable. Physical: Not applicable.

WHMIS Classification: Not Controlled

Chemical Inventory Lists: Status
TSCA: Present
EINECS: 201-071-2
Canada(DSL/NDSL): DSL
Japan: (2)-1320; (2)-1318
Korea: KE-34032
Australia: Present
New Zealand: Present
China: Present
Philippines: Present
Switzerland: G-3149

New Zealand GHS Classification: Not classified by this country.
Japan GHS Classification: Not classified by this country.
Korea (MOL) GHS Classification: Not classified by this country.
Australia GHS Classification: Not classified by this country.
Taiwan GHS Classification: Not classified by this country.
SAFETY DATA SHEET

Indonesia GHS Classification: Not classified by this country.
Component Name: Not listed.
SARA 313: Not listed. Not listed.
Reportable Quantities: Not applicable

15.2. Chemical safety assessment

Not applicable.

SECTION 16: Other information

Full text of R phrases in Section 3: Not applicable

Legend of abbreviations:
ACGIH = American Conference on Governmental Industrial Hygienists.
CAS = Chemical Abstracts Service.
DSL/NDSL = Domestic Substances List/Non-Domestic Substances List.
EC = European Community.
EEC = European Economic Community.
EINECS = European Inventory of Existing Commercial chemical Substances.
ELINCS = European List of Notified Chemical Substances.
EU = European Union.
GHS = Globally Harmonized System.
LC = Lethal concentration.
LD = Lethal dose.
MOL = Ministry of Labor.
NEMA = National Emergency Management Agency.
NIOSH = National Institute of Occupational Safety and Health.
NTP = National Toxicological Program.
OSHA = Occupational Safety and Health Administration.
PEL = Permissible exposure limit.
RQ = Reportable quantity.
TLV = Threshold limit value.
WHMIS = Workplace Hazardous Materials Information System.

Important Note: Please note that the information contained herein is furnished without warranty of any kind. Users should consider these data only as a supplement to other information gathered by them and must make independent determinations of suitability and completeness of information from all sources to assure proper use and disposal of these materials and the safety and health of employees and customers. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. The information contained herein may change without prior notice. THIS SAFETY DATA SHEET SUPERSEDES ALL PREVIOUS EDITIONS.
SAFETY DATA SHEET

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