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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
CITROFLEX* A-2

Synonyms:
ATEC; A-2, Acetyl Triethyl Citrate, Triethyl O-acetylcitrate

Chemical Abstracts Registry No:
77-89-4

REACH Registration Number:
01-2120763425-52-0001

1.2. Relevant identified uses of the substance or mixture and uses advised against
chemical intermediate

1.3. Details of the supplier of the safety data sheet
Vertellus LLC
201 North Illinois Street, Suite 1800
Indianapolis, Indiana 46204 USA
1-336-292-1781

Only Representative for EU REACH Registration:
Vertellus Specialties UK Ltd.
Seal Sands Road, Seal Sands
Middlesbrough, TS2 1UB
England
REACH@Vertellus.com

e-mail Address:
sds@vertellus.com

1.4. Emergency telephone number
Vertellus: 1-336-292-1781
CHEMTREC (USA): +1-800-424-9300 (collect calls accepted)
CHEMTREC (International): +1-703-527-3887 (collect calls accepted)
NRCC (China): +86 25 85477110

SECTION 2: Hazards identification

Not Classified as Hazardous

2.2. Label elements

Signal Word:
Not required.

Hazard Precautions:
Not Classified as Hazardous

Prevention Precautionary Statements:
Note: These precautionary statements are not prescribed by Regulation EC 1272/2008 as this product is not classified as hazardous under this regulation. Wash hands thoroughly after handling with soap and water. Wear protective gloves, protective clothing, eye protection and face protection. If swallowed, in eyes, on skin or inhaled call a poison center or doctor/physician if you feel unwell. If inhaled, remove victim to fresh air and keep at rest in a comfortable position for breathing. Take off contaminated clothing before reuse. Store in a well-ventilated place. Keep container tightly closed.

First Aid Precautionary Statements:
Not required.

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2.3. Other hazards
Other Hazards: Not applicable.

SECTION 3: Composition/information on ingredients

3.1. Substances or 3.2. Mixtures

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS Number</th>
<th>Concentration (weight %)</th>
<th>EC Number</th>
<th>CLP Inventory/</th>
<th>EU CLP Classification (1272/2008)</th>
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<td>Acetyltriethyl citrate</td>
<td>77-89-4</td>
<td>~ 100</td>
<td>201-066-5</td>
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<td>Not applicable.</td>
</tr>
</tbody>
</table>

NOTE: See Section 8 for exposure limit data for these ingredients. See Section 15 for trade secret information (where applicable).

SECTION 4: First aid measures

4.1. Description of first aid measures

Skin Contact: Wash thoroughly after skin contact. Get medical attention if irritation develops or persists.

Eye Contact: Immediately flush the eyes with plenty of water for at least 15 minutes. Call a physician. Get medical attention if irritation or other symptoms exist.

Inhalation: Remove from exposure. If not breathing, give artificial respiration and call a physician.

Ingestion: If swallowed, do not induce vomiting. Get prompt medical attention. Do not give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Acute: Contact with eyes may cause slight irritation. Non-irritating to both intact and abraded skin.

Delayed Effects: None known.

4.3. Indication of any immediate medical attention and special treatment needed

Note to Physician: No specific indications. Treatment should be based on the judgment of the physician in response to the reactions of the patient.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Appropriate Extinguishing Media: Foam, Dry chemical, Carbon dioxide, Water spray

5.2. Special hazards arising from the substance or mixture

Hazardous Products of Combustion: As with other organic materials, combustion will produce carbon monoxide and carbon dioxide.

Potential for Dust Explosion: Not applicable.

Special Flammability Hazards: Not applicable.

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5.3. Advice for firefighters

Basic Fire Fighting Guidance: Wear self-contained breathing apparatus and protective clothing. Normal firefighting procedures may be used.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuation Procedures: Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Special Instructions: See Section 8 for personal protective equipment recommendations. Remove all contaminated clothing to prevent further absorption. Decontaminate affected personnel using the first aid procedures in Section 4. Leather shoes that have been saturated must be discarded.

6.2. Environmental precautions

Prevent releases to soils, drains, sewers and waterways.

6.3. Methods and material for containment and cleaning up

Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Remove all ignition sources. Ventilate the area of spill or leak. Wear protective equipment during clean-up. For small spills, use suitable absorbent material and collect for later disposal. For large spills, the area may require diking to contain the spill. Material can then be collected (e.g., suction) for later disposal. After collection of material, flush area with water. Dispose of the material in accordance with standard practice for disposal of potentially hazardous materials as required by applicable federal, state or local laws.

6.4. Reference to other sections

Refer to section 8 for information on selecting personal protective equipment. Refer to section 13 for information on spilled product, absorbent and clean up material disposal instructions.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for Unique Hazards: Not applicable.

Practices to Minimize Risk: Wear appropriate protective equipment when performing maintenance on contaminated equipment. Wash hands thoroughly before eating or smoking after handling this material. Do not eat, drink or smoke in work areas. Prevent contact with incompatible materials. Avoid spills and keep away from drains. Handle in a manner to prevent generation of aerosols, vapors or dust clouds.

Special Handling Equipment: Not applicable.

7.2. Conditions for safe storage, including any incompatibilities

Storage Precautions & Recommendations: This product should be stored at ambient temperature in a dry, well-ventilated location. Keep container closed when not in use.

Dangerous Incompatibility Reactions: Incompatible with oxidizing materials

Incompatibilities with Materials of Construction: None known

7.3. Specific end use(s)
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If a chemical safety assessment has been completed an exposure scenario is attached as an annex to this Safety Data Sheet. Refer to this annex for the specific exposure scenario control parameters for uses identified in subsection 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limit: Not applicable.
Air Monitoring Method: Not required

8.2. Exposure controls

Also see the annex to this SDS (if applicable) for specific exposure scenario controls.

Other Engineering Controls: All operations should be conducted in well-ventilated conditions. Local exhaust ventilation should be provided.
Personal Protective Equipment: Gloves conforming to at least EN374; long sleeved shirts and trousers without cuffs or impervious clothing (EN 14605); Half mask (EN140) or full face (EN136) respirators with organic vapor/acid gas cartridges and particle filters and chemical goggles (EN166) or face shield.
Respirator Caution: Observe OSHA regulations for respirator use (29 CFR 1910.134) or equivalent guidance. Air-purifying respirators must not be used in oxygen-deficient atmospheres.
Thermal Hazards: Not applicable.

Environmental Exposure Controls: The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance, State & Odor (ambient temperature): Clear, oily liquid with essentially no odor.
Vapor Pressure: < 1 mm Hg @ 25°C
Specific Gravity or Density: 1.135 @ 25°C
Boiling Point: 131 °C 268 °F
Solubility in Water: 0.72% @ 25°C
pH: No data available.
Viscosity: 53.7 cPs @ 25°C
Flash Point and Method: 370°F (188°C) COC
Flammability (solid, gas): Not flammable
Explosive Properties: Not explosive.
Evaporation Rate: < 1 (Butyl Acetate = 1)
Vapor Density (air = 1): 11.1
Freezing / Melting Point: -45 °C -44 °F
Octanol / Water Coefficient: No data available.
Auto Threshold: No data available.
Autoignition Temperature: 372°C
Flammable Limits: No data available.
Decomposition Temperature: No data available.
Oxidizing Properties: Not an oxidizer.

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9.2. Other information
Not applicable.

SECTION 10: Stability and reactivity

10.1. Reactivity
Not classified as dangerously reactive.

10.2. Chemical stability
Stable

10.3. Possibility of hazardous reactions
Will not occur.

10.4. Conditions to avoid
protect from moisture

10.5. Incompatible materials
Incompatible with oxidizing materials

10.6. Hazardous decomposition products
As with other organic materials, combustion will produce carbon monoxide and carbon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute Oral LD₅₀: 7000 mg/kg (rat)  Acetyltriethyl citrate
Acute Dermal LD₅₀: > 10 mg/ kg (guinea pig)
Acute Inhalation LC₅₀: No data available.
Skin Irritation: Non-irritating to both intact and abraded skin.
Eye Irritation: May cause slight irritation. Slight to moderate erythema observed in eyes in contact with material over 20 minutes to 3 hours.
Skin Sensitization: Negative in Human Repeat Insult Patch test
Mutagenicity: No evidence of mutagenic effects
Reproductive / Developmental Toxicity: No evidence of reproductive effects
Carcinogenicity: This material is not listed by IARC, NTP or OSHA as a carcinogen. No test data is available that indicates this material is a carcinogen.
Target Organs: None known
Aspiration Hazard: Not an aspiration hazard.
Primary Route(s) of Exposure: Skin contact and absorption, eye contact, and inhalation. Ingestion is not likely to be a primary route of exposure.
Most important symptoms and effects, both acute and delayed: Contact with eyes may cause slight irritation. Delayed Effects: None known.
Additive or Synergistic effects: None known.

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SECTION 12: Ecological information

12.1. Toxicity
LC50 Fish = 38 mg/L
NOEC Fish = 0.355 mg/L
LC50 (48h) Daphnia magna = 100 mg/L
EC50/LC50 Pseudokirchneriella subcapitata (algae) = 100 mg/L
NOEC Pseudokirchneriella subcapitata (algae) = 100 mg/L

12.2. Persistence and degradability
Based on environmental modeling, this material is expected to be readily biodegradable.

12.3. Bioaccumulative potential
Bioconcentration is not expected to occur.

12.4. Mobility in soil
No data available

12.5. Results of PBT and vPvB assessment
This substance is not a PBT or vPvB.

12.6. Other adverse effects
Not predicted to exhibit significant toxicity to fish.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
US EPA Waste Number: Non-Hazardous
Waste Classification: (per US regulations) The waste may be classified as “special” or hazardous by state regulations.
Waste Disposal: NOTE: Generator is responsible for proper waste characterization. State hazardous waste regulations may differ substantially from federal regulations. Dispose of this material responsibly, and in accordance with standard practice for disposal of potentially hazardous materials as required by applicable international, national, regional, state or local laws, and environmental protection duty of care principles. Do NOT dump into any sewers, on the ground, or into any body of water. For disposal within the EC, the appropriate classification code according to the European Community List of Wastes should be used. Note that disposal regulations may also apply to empty containers and equipment rinsates.

SECTION 14: Transport information

The following information applies to all shipping modes (DOT/IATA/ICAO/IMDG/ADR/RID/ADN), unless otherwise indicated:

14.1. UN number Not applicable
14.2. UN proper shipping name Non-hazardous by transportation
14.3. Transport hazard class(es) Not applicable
14.4. Packing group Not applicable
14.5. Environmental hazards Not applicable
14.6. Special precautions for user No data available.
14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

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</table>

15.2. Chemical safety assessment

Not applicable.

SECTION 16: Other information

Key Data Sources: In-house company data and knowledge.
Classification Method: On basis of test data
Legend of Abbreviations:

ACGIH = American Conference on Governmental Industrial Hygienists.
CAS = Chemical Abstracts Service.
DSL/NDSL = Domestic Substances List/Non-Domestic Substances List.
EC = European Community.
EINECS = European Inventory of Existing Commercial Chemical Substances.
ELINCS = European List of Notified Chemical Substances.
EU = European Union.
GHS = Globally Harmonized System.
LC = Lethal Concentration.
LD = Lethal Dose.
NIOSH = National Institute of Occupational Safety and Health.
NTP = National Toxicology Program.
OSHA = Occupational Safety and Health Administration.
PEL = Permissible Exposure Limit.
RQ = Reportable Quantity.
TLV = Threshold Limit Value.
WHMIS = Workplace Hazardous Materials Information System.

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