SAFETY DATA SHEET
(according to (EC) 1907/2006)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier: LUBRICIN® N-1

Synonyms: Methyl ricinoleate. Castor oil acid, methyl ester

1.2. Relevant identified uses of the substance or mixture and uses advised against

Lubricating additive

1.3. Details of the supplier of the safety data sheet

Manufacturer: Vertellus LLC
201 North Illinois Street, Suite 1800, Indianapolis, IN 46204
Non-Emergency Phone Number: 336-292-1781

Non-Emergency Fax Number: 336-854-4058
E-Mail Address: msds@vertellus.com

1.4. Emergency telephone number

Vertellus: 336-292-1781
CHEMTREC (USA): (800) 424-9300 (collect calls accepted); (Int'l): (703) 527-3887 (collect calls accepted; 011 prefix not needed)

SECTION 2: Hazards identification

<table>
<thead>
<tr>
<th>HMIS Rating</th>
<th>EC Classification</th>
<th>WHMIS (Canada)</th>
<th>Transportation</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEALTH 1</td>
<td>Not Classified as Hazardous</td>
<td>Not Controlled</td>
<td>Not Regulated</td>
</tr>
<tr>
<td>FLAMMABILITY 1</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>REACTIVITY 0</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

2.1. Classification of the substance or mixture

(According to Regulation (EC) No 1272/2008)

Environmental Chronic Category 4

Signal Word: Not required.

Hazard Precautions:
H413 - May cause long lasting harmful effects to aquatic life.

2.2. Label elements
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Prevention Precautions:
P273 - Avoid release to the environment.

First Aid Precautions:
Not required.

Storage Precautions:
Not required.

Disposal Precautions:
P501 - Dispose of contents/container in accordance with local/regional/national/international regulation for hazardous wastes.

Single Exposure Target Organs:
Not applicable

Repeated Exposure Target Organs:
Not applicable

(According to Directive 67/548/EEC)
Symbol: Not classified as hazardous under this directive.
Risk Phrases: Not classified as hazardous under this directive.
Safety Phrases: Not classified as hazardous under this directive.

2.3. Other hazards

Signs and Symptoms of Potential Overexposure: Single exposure to vapors or mist is not likely to be hazardous. Prolonged or repeated skin contact may cause skin irritation in some individuals. Contact with eyes may cause slight irritation. Not likely to be toxic by ingestion. Single dose oral toxicity is low.

Primary Route(s) of Exposure: Skin contact, Eye contact. Inhalation. Ingestion is not likely to be a primary route of exposure.

Medical Conditions Aggravated by Exposure: No data found

SECTION 3: Composition/information on ingredients

3.1. Substances or 3.2. Mixtures

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS Number</th>
<th>Concentration (%)</th>
<th>EINECS / ELINCS</th>
<th>EU Symbol</th>
<th>Risk Phrases</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ricinoleic acid, methyl ester</td>
<td>141-24-2</td>
<td>N 94</td>
<td>205-472-3</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

NOTE: See Section 8 of this MSDS for exposure limit data for these ingredients.
See Section 15 of this MSDS for trade secret information (where applicable).
See Section 16 of this MSDS for the full text of the R-phrases above.

SECTION 4: First aid measures

4.1. Description of first aid measures
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Skin Contact: Wash thoroughly after skin contact. Get medical attention if irritation develops or persists.
Eye Contact: Rinse eyes immediately with large amounts of water for at least 15 minutes, occasionally lifting the eyelids. Seek medical advice if symptoms persist.
Inhalation: No specific treatment is necessary since this material is not likely to be hazardous by inhalation. Remove from exposure. If not breathing, give artificial respiration and call a physician.
Ingestion: If swallowed, do not induce vomiting. Get prompt medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Acute: Single exposure to vapors or mist is not likely to be hazardous. Prolonged or repeated skin contact may cause skin irritation in some individuals. Contact with eyes may cause slight irritation. Not likely to be toxic by ingestion. Single dose oral toxicity is low.

Delayed Effects: None known.

4.3. Indication of any immediate medical attention and special treatment needed

Thermal Exposure: Not applicable.

Note to Physician: No additional first aid information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Appropriate Extinguishing Media: Alcohol foam, carbon dioxide, dry chemical. Water spray

5.2. Special hazards arising from the substance or mixture

Hazardous Products of Combustion: Products of incomplete combustion may include CO, CO2 and dense smoke.
Potential for Dust Explosion: Not applicable.
Special Flammability Hazards: Can burn in fire releasing toxic vapors. Material may burn, but does not ignite readily. Avoid high temperature. Lubricin N-1 has a flashpoint of 370°F. Avoid temperatures over 350°F.

5.3. Advice for firefighters

Basic Fire Fighting Guidance: Evacuate area and fight fire from a safe distance. Wear self-contained breathing apparatus and protective clothing. Normal firefighting procedures may be used.

Flammability Classification (OSHA): Non-flammable

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuation Procedures: Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Special Instructions: Remove all contaminated clothing to prevent further absorption. Decontaminate affected personnel using the first aid procedures in Section 4. Leather shoes that have been saturated must be discarded.

6.2. Environmental precautions
Prevent releases to soils, drains, sewers, and waterways.

6.3. Methods and material for containment and cleaning up
Containment Techniques and Clean-up Procedures: Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Remove all ignition sources. Ventilate the area of spill or leak. Wear protective equipment during clean-up. For small spills, use suitable absorbent material and collect for later disposal. For large spills, the area may require diking to contain the spill. Material can then be collected (e.g., suction) for later disposal. After collection of material, flush area with water. Dispose of the material in accordance with standard practice for disposal of potentially hazardous materials as required by applicable federal, state or local laws.

Special Reporting Requirements: Not applicable.

6.4. Reference to other sections
Refer to section 8 for information on selecting personal protective equipment. Refer to section 13 for information on spilled product, absorbent and clean up material disposal instructions.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for Unique Hazards: Not applicable.

Practices to Minimize Risk: Wear appropriate protective equipment when performing maintenance on contaminated equipment. Wash hands thoroughly before eating or smoking after handling this material.

Special Handling Equipment: Not applicable.

7.2. Conditions for safe storage, including any incompatibilities
Storage Precautions & Recommendations: This product should be stored at ambient temperature in a dry, well-ventilated location. Keep container closed when not in use.

Dangerous Incompatibility Reactions: Incompatible with oxidizing materials.

Incompatibilities with Materials of Construction: none known

7.3. Specific end use(s)
If a chemical safety assessment has been completed an exposure scenario is attached as an annex to this Safety Data Sheet. Refer to this annex for the specific exposure scenario control parameters for uses identified in subsection 1.2.

SECTION 8: Exposure controls/personal protection
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8.1. Control parameters
Exposure Limits (United States):
OSHA PEL: Not established  ACGIH TLV: Not established

8.2. Exposure controls
Also see the annex to this SDS (if applicable) for specific exposure scenario controls.

Personal Protective Equipment: Impervious gloves, boots, and clothing, chemical goggles or face shield where necessary, and a NIOSH approved chemical cartridge respirator or supplied air breathing apparatus.
Ventilation: All operations should be conducted in well-ventilated conditions. Local exhaust ventilation should be provided.
Other Engineering Controls: All appropriate engineering controls should be used to minimize exposure potential. Use exhaust ventilation to keep airborne concentrations below exposure limits.
Thermal Hazards: Not applicable.
Additive or Synergistic Effects: None known.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties
Appearance, State & Odor (ambient temperature): Clear liquid sometimes with flock.
Molecular Formula: C19H36O3
Vapor Pressure: Not available.
Specific Gravity or Density: 0.925
Boiling Point: Not available.
Solubility in Water: Insoluble
pH: Not available.
Viscosity: 0.3 stokes @ 77°F
Flash Point and Method: 370°F (188°C) (COC)
Molecular Weight: 312.48
Evaporation Rate: < 1 (Butyl Acetate = 1)
Vapor Density (air = 1): Heavier
Freezing / Melting Point: Not available.
Octanol / Water Coefficient: 6.48
Odor Threshold: N
Autoignition Temperature: Not available.
Flammable Limits: Not available. (UEL) – Not available.

9.2. Other information
Not applicable.

SECTION 10: Stability and reactivity

10.1. Reactivity
Not classified as dangerously reactive.

10.2. Chemical stability
Stable

10.3. Possibility of hazardous reactions
Not expected to occur.

10.4. Conditions to avoid
Strong oxidizers.
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10.5. Incompatible materials
Incompatible with oxidizing materials.

10.6. Hazardous decomposition products
Products of incomplete combustion may include CO, CO₂ and dense smoke.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

- Acute Oral LD₅₀: Not available.
- Acute Dermal LD₅₀: Not available.
- Acute Inhalation LC₅₀: Not available.
- Skin Irritation: No data available.
- Skin Sensitization: No data available.
- Eye Irritation: No data available.
- Target Organs: None known
- Carcinogenicity: No data available.
- Teratogenicity: No data available.
- Reproduction: No data available.
- Neurotoxicity: No data available.
- Mutagenicity: No data available.

SECTION 12: Ecological information

12.1. Toxicity
Not available.

12.2. Persistence and degradability
No data No data available.

12.3. Bioaccumulative potential
No data

12.4. Mobility in soil
No data

12.5. Results of PBT and vPvB assessment
Not available.

12.6. Other adverse effects
No data available. An estimated Log Kow of 6.48 suggests the potential for significant bioaccumulation.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

US EPA Waste Number: Non-Hazardous
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Waste Disposal: Dispose of this material in accordance with standard practice for disposal of potentially hazardous materials as required by applicable international, national, regional, state or local laws. Do NOT dump into any sewers, on the ground, or into any body of water. For disposal within the EC, the appropriate code according to the European Waste Catalogue (EWC) should be used. Note that disposal regulations may also apply to empty containers and equipment rinsates.

SECTION 14: Transport information

14.1. UN number
Not applicable

14.2. UN proper shipping name
Chemicals, n.o.s. (Ricinoleic acid, methyl ester)

14.3. Transport hazard class(es)
Not applicable

14.4. Packing group
Not applicable

14.5. Environmental hazards
Not applicable

14.6. Special precautions for user
Not available.

NA Emergency Guidebook Numbers: Not applicable
IMDG EMS: Not applicable

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
OSHA Hazards: Irritant. Presents little or no immediate significant hazard if spilled or involved in a fire.

WHMIS Classification: This product is not classified as a controlled product under Canadian Controlled Products Regulations.

Chemical Inventory Lists: Status
TSCA: Present
EINECS: 205-472-3
Canada(DSL/NDSL): DSL
Japan: (2)-446; (2)-1341; (2)-1332
Korea: KE-20773
Australia: Present
New Zealand: Present
China: Present
Philippines: Not Listed
Switzerland: Not Listed

New Zealand GHS Classification: Not classified by this country.

Japan GHS Classification: Not classified by this country.

Korea (MOL) GHS Classification: Not classified by this country.
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Australia GHS Classification: Not classified by this country.
Taiwan GHS Classification: Not classified by this country.
Indonesia GHS Classification: Not classified by this country.
SARA 313: Not listed.
Reportable Quantities: None.

15.2. Chemical safety assessment
Not applicable.

SECTION 16: Other information

Full text of R phrases in Section 3: Not applicable.

Legend of abbreviations:
ACGIH = American Conference on Governmental Industrial Hygienists.
CAS = Chemical Abstracts Service.
DSL/NDSL = Domestic Substances List/Non-Domestic Substances List.
EC = European Community.
EEC = European Economic Community.
EINECS = European Inventory of Existing Commercial Chemical Substances.
ELINCS = European List of Notified Chemical Substances.
EU = European Union.
GHS = Globally Harmonized System.
LC = Lethal concentration.
LD = Lethal dose.
MOL = Ministry of Labor.
NEMA = National Emergency Management Agency.
NIOSH = National Institute of Occupational Safety and Health.
NTP = National Toxicological Program.
OSHA = Occupational Safety and Health Administration.
PEL = Permissible exposure limit.
RQ = Reportable quantity.
TLV = Threshold limit value.
WHMIS = Workplace Hazardous Materials Information System.

Precautionary Statement: Please note that the information contained herein is furnished without warranty of any kind. Users should consider these data only as a supplement to other information gathered by them and must make independent determinations of suitability and completeness of information from all sources to assure proper use and disposal of these materials and the safety and health of employees and customers.